



AJN #13

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

U.S. Patent No. 4197249  
Issued April 8, 1980

Inventors: Keith C. Murdock  
Frederick E. Durr

Assignee: AMERICAN CYANAMID COMPANY, One Cyanamid Plaza, Wayne, New Jersey 07470

Title: 1,4-Bis(Substituted-Amino)-5,8-Dihydroxy-anthraquinones and Leuco Bases Thereof

Commissioner of Patents  
and Trademarks  
Washington, D.C. 20231

SIR:

APPLICATION FOR EXTENSION  
OF PATENT TERM

This application, filed in duplicate, is respectfully submitted pursuant to the provisions of 35 U.S. Code 156, Extension of Patent Term. It is hereby certified that the duplicate application is identical to this original application. An extension of the term of U.S. Patent No. 4197249 claiming the "approved product" (as defined hereinafter) is respectfully requested.

Applicant has determined and submits that U.S. Patent No. 4197249 is subject to, and meets the conditions for, extension of its term in compliance with the GUIDELINES FOR EXTENSION OF PATENT TERM UNDER 35 U.S.C. 156, published in 1047 OG 16-20 (1984), section A paragraphs (a)-(b) and section B paragraphs (a)-(g) thereof, and that this application for extension of patent term is being submitted in compliance with section C thereof.

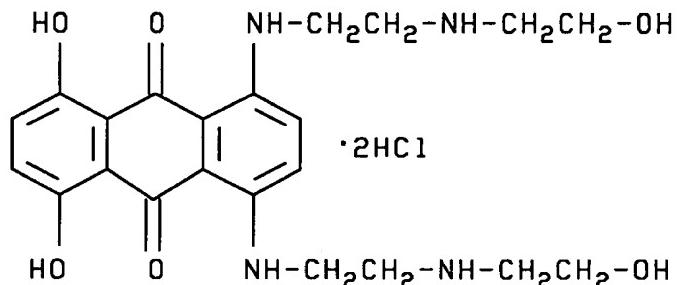
G 11051 03/25/88 4197249

01-1300 110 111

550.00CH

The following paragraph numbers correspond to those in the GUIDELINES FOR EXTENSION OF PATENT TERM UNDER 35 U.S.C. 156, section D paragraph (b) thereof:

(1) The approved product contains 1,4-bis-[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxy-anthraquinone dihydrochloride which may be represented by the following structural formula:



The approved product is an antineoplastic agent which is marketed abroad under the generic name mitoxantrone hydrochloride and the trade name Novantrone®.

(2) The Federal statute under which the regulatory review occurred is the Federal Food, Drug, and Cosmetic Act (June 25, 1938, ch. 675, §505, 52 Stat. 1052).

(3) The approved product, identified in paragraph (1) above, received permission for commercial marketing on December 23, 1987.

(4) This application is being submitted within the sixty day period permitted for submission under 35 U.S.C. 156. The last day on which the application could be submitted is February 20, 1988.

(5) The patent for which an extension is being sought is U.S. Patent No. 4197249, issued April 8, 1980 to inventors Keith C. Murdock and Frederick E. Durr.

(6) A copy of the patent for which an extension is being sought, in single column form, is attached to this application and is identified as Exhibit A.

(7) No certificate of correction or disclaimer has been filed in this patent. No maintenance fees are due on this patent since it is based on an application filed prior to December 12, 1980 (37 CFR 1.20). No reexamination certificate has issued in this patent. The assignee of record has not filed a request for reexamination and has no knowledge of any third party filing such a request.

(8) Claims 1, 5, 19 and 25 of U.S. Patent No. 4197249 claim the approved product either specifically or generically. The approved product is within the scope of the definition in Claims 1, 5 and 25 whereas Claim 19 specifically recites the approved product.

(9) The relevant dates and information pursuant to 35 U.S.C. 156(g) are:

April 16, 1979 - effective date of investigational exemption for a new drug under §505(i)-hereafter IND No. 16-332.

May 18, 1984 - effective date of new drug application under §505(b)-hereafter NDA No. 19-297.

Dec. 23, 1987 - effective date of approval of NDA No. 19-297.

(10) A brief description of the activities undertaken by the assignee of record of U.S. Patent No. 4278689 during the regulatory review period with

respect to the approved product is attached to this application and is identified as Exhibit B.

(11) In the opinion of the applicant, U.S. Patent No. 4197249 is eligible for an extension of its term of two years. The length of extension was determined as follows:

(a) The period of IND No. 16-332; which is the period beginning on the issue date of the patent and ending on the filing date of NDA No. 19-297 which is from April 8, 1980 to May 18, 1984; is 1,502 days.

(b) The period of NDA No. 19-297; which is the period beginning on the date the application was initially submitted and ending on the date such application was approved which is from May 18, 1984 to December 23, 1987; is 1,315 days.

(c) Pursuant to 35 U.S.C. 156(c), the period of extension equals one-half the period of IND No. 16-332 plus the period of NDA No. 19-297 which is  $1,502/2 + 1,315$  which is 2,066 days.

(d) HOWEVER: U.S. Patent No. 4197249 issued before the date of enactment of 35 U.S.C. 156, and a request for an exemption described in 35 U.S.C. 156(g)(1)(B) with respect to the approved product was submitted before such date of enactment, and the commercial marketing or use of the product had not been approved before such date of enactment. Therefore, the period of extension pursuant to 35 U.S.C. 156(g)(4)(C) may not exceed two years.

(12) Applicant acknowledges a duty to disclose to the Commissioner of Patents and Trademarks and the Secretary of Health and Human Services any information which is material to any determinations to be made relative to this application for extension of patent term. Inquiries for such information may be

directed to Messrs. R.P. Raymond (203)348-7331 (Ext. 2672) or E.A. Conroy (203)348-7331 (Ext. 2249).

(13) The Commissioner is hereby authorized to charge Applicant's Deposit Account No. 01-1300 for the prescribed fees for receiving and acting upon this application for extension of patent term and the declaration submitted therewith.

The declaration pursuant to section D paragraph (c) of the GUIDELINES FOR EXTENSION OF PATENT TERM UNDER 35 U.S.C. 156 is attached to this application and is identified as Exhibit C.

It is then respectfully submitted that this application is complete and in order and that U.S. Patent No. 41972499 is entitled to an extension of its term of two years and such action is earnestly solicited.

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner of Patents and Trademarks, Washington, D. C. 20231, on 2/18/88

(Date of Deposit)

Alphonse R. Noë  
Name of Applicant, Assignee, or  
Registered Representative

Alphonse R. Noë

Signature

2/18/88

Date of Signature

Alphonse R. Noë  
Alphonse R. Noë, Manager  
Patent Law Department  
AMERICAN CYANAMID COMPANY  
1937 West Main Street  
P.O. Box 60  
Stamford, CT 06904-0060

February 18, 1988

EAC/jhr  
27962A

# EXHIBIT A

## United States Patent [19] Murdock et al.

- [54] 1,4-BIS(SUBSTITUTED-AMINO)-5,8-DIHYDROXYANTHRAQUINONES AND LEUCOBASES THEREOF  
[75] Inventors: Keith C. Murdock, Pearl River, N.Y.;  
Frederick E. Durr, Ridgewood, N.J.  
[73] Assignee: American Cyanamid Company,  
Stamford, Conn.  
[21] Appl. No.: 923,602  
[22] Filed: Jul. 11, 1978

### Related U.S. Application Data

- [63] Continuation-in-part of Ser. No. 873,040, Jan. 30, 1978,  
abandoned, which is a continuation-in-part of Ser. No.  
824,872, Aug. 15, 1977, abandoned.  
[51] Int. Cl.<sup>2</sup> ..... C07C 97/26  
[52] U.S. Cl. ..... 260/380; 260/378  
[58] Field of Search ..... 260/380, 379

[11] 4,197,249  
[45] Apr. 8, 1980

[56] References Cited

U.S. PATENT DOCUMENTS

3,646,072 2/1972 Shaw ..... 260/380

OTHER PUBLICATIONS

*Chemical Abstract*, vol. 88, #83369t, 3/27/78, "Antineoplastic Agents, Structure-Activity Relationship Study of Bis(substituted Aminoalkylamino) Anthraquinones".

Primary Examiner—Winston A. Douglas

Assistant Examiner—Raymond K. Covington

Attorney, Agent, or Firm—Edward A. Conroy, Jr.

[57] ABSTRACT

This disclosure describes symmetrical 1,4-bis(substituted-amino)-5,8-dihydroxyanthraquinones useful as chelating agents and for inhibiting the growth of transplanted mouse tumors.

1

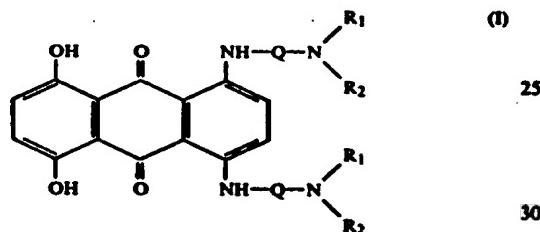
**1,4-BIS(SUBSTITUTED-AMINO)-5,8-DIHYDROXY-  
YANTHRAQUINONES AND LEUCO BASES  
THEREOF**

**CROSS REFERENCE TO RELATED  
APPLICATION**

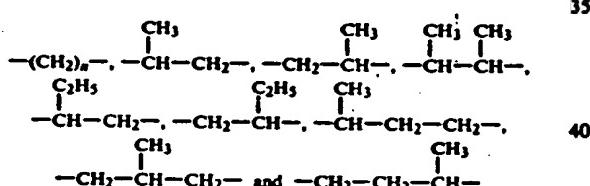
This application is a continuation-in-part of our co-pending application Ser. No. 873,040 now abandoned, filed Jan. 30, 1978, which is a continuation-in-part of our abandoned application Ser. No. 824,872, filed Aug. 15, 1977.

## **BRIEF SUMMARY OF THE INVENTION**

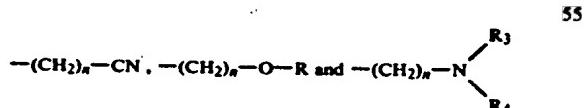
This invention relates to new organic compounds and, more particularly, is concerned with novel symmetrical 1,4-bis(substituted-amino)-5,8-dihydroxyanthraquinones which may be represented by the following general formula:



**wherein Q is a divalent moiety selected from the group consisting of those of the formulae:**



wherein n is an integer from 2 to 4, inclusive; R<sub>1</sub> and R<sub>2</sub> are each individually selected from the group consisting of hydrogen, alkyl having from 1 to 4 carbon atoms, monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, dihydroxyalkyl having from 3 to 6 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, formyl, alkanoyl having from 2 to 4 carbon atoms, trifluoroacetyl and moieties of the formulae:



wherein n is an integer from 2 to 4, inclusive, R is alkyl having from 1 to 4 carbon atoms, and R<sub>3</sub> and R<sub>4</sub> are each individually selected from the group consisting of hydrogen, alkyl having from 1 to 4 carbon atoms, and monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, and R<sub>3</sub> and R<sub>4</sub> taken together with their associated N(sitrogen) is morpholino.

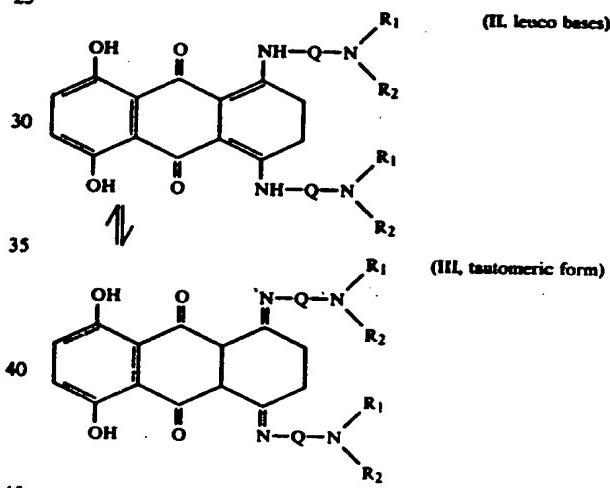
2  
thiomorpholino, piperazino, 4-methyl-1-piperazino or a  
moiety of the formula:

5



- 10 wherein m is an integer from 2 to 6, inclusive; with the first proviso that the ratio of the total number of carbon atoms to the sum of the total number of oxygen atoms plus the total number of nitrogen atoms in the side chains at the 1-position and the 4-position may not exceed 4 and with the second proviso that R<sub>1</sub> and R<sub>2</sub> may not both be hydrogen or alkyl. Suitable monohydroxyalkyl and dihydroxyalkyl groups contemplated by the present invention are, for example,  $\beta$ -hydroxyethyl,  $\beta$ -hydroxypropyl,  $\gamma$ -hydroxypropyl, 2,3-dihydroxypropyl, 2,4-dihydroxybutyl, and the like. Also included within the purview of the present invention are the leuco bases and tautomers thereof which may be represented by the following general formulae:

25



wherein R<sub>1</sub>, R<sub>2</sub> and Q are as hereinabove defined.

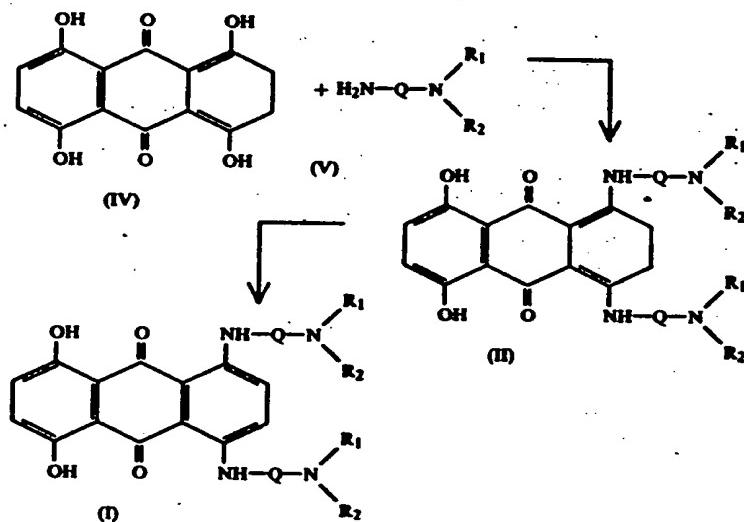
#### DETAILED DESCRIPTION OF THE INVENTION

- 50 The novel compounds of the present invention are obtainable as reddish brown to blue black crystalline materials having characteristic melting points and absorption spectra and which may be purified by leaching with lower alkanols since many of the free bases are 55 insoluble in water and some of them are insoluble in most organic solvents. The organic bases of this invention, (I, II and III) form non-toxic acid-addition salts with a variety of pharmacologically acceptable organic and inorganic salt-forming reagents. Thus, acid-addition salts, formed by admixture of the organic free base with 1,2 or up to eight equivalents of an acid, suitably in 60 a neutral solvent, are formed with such acids as sulfuric, phosphoric, hydrochloric, hydrobromic, sulfamic, citric, lactic, malic, succinic, tartaric, acetic, benzoic, glutaric, ascorbic, and the like. For purposes of this invention the free bases are equivalent to their non-toxic acid-addition salts. The acid-addition salts of the organic bases of the present invention are, in general,

## 3

crystalline solids, relatively soluble in water, methanol and ethanol but relatively insoluble in non-polar organic solvents such as diethyl ether, benzene, toluene, and the like.

The novel compounds of the present invention may 5 be readily prepared in accordance with the following reaction scheme:



wherin R<sub>1</sub>, R<sub>2</sub> and Q are as hereinabove defined. In accordance with this reaction scheme, leuco 1,4,5,8-tetrahydroxyanthraquinone (IV) is condensed with an appropriate alkylene diamine (V) in a solvent such as N,N,N',N'-tetramethylethylene diamine, methanol, ethanol, water, dimethylformamide, or mixtures thereof at from about 40° C. to about 60° C. under an atmosphere of nitrogen for several hours to produce the corresponding leuco bases (II). The leuco bases (II) may be readily oxidized to the fully aromatic derivatives (I) by 35 a variety of methods such as air oxidation or treatment with hot nitrobenzene, or treatment with chloranil, hydrogen peroxide, or sodium perborate.

The novel compounds described herein are useful as chelating, complexing or sequestering agents. The complexes formed with polyvalent metal ions are particularly stable and usually soluble in various organic solvents. These properties, of course, render them useful for a variety of purposes wherin metal ion contamination presents a problem; e.g., as stabilizers in various 45 50 organic systems such as saturated and unsaturated lubricating oils and hydrocarbons, fatty acids and waxes,

wherein transition metal ion contamination accelerates oxidative deterioration and color formation. They are further useful in analyses of polyvalent metal ions which may be complexed or extracted by these materials and as metal carriers. Other uses common to sequestering agents are also apparent for these compounds. In addition, the leuco bases (II) are useful as intermediates

in the preparation of the fully aromatic derivatives (I).

The novel compounds of the present invention also possess the property of inhibiting the growth of transplanted mouse tumors as established by the following tests.

35 **Lymphocytic leukemia P388 test**

The animals used are DBA/2 mice all of one sex, weighing a minimum of 17 g. and all within a 3 gram weight range. There are 5 or 6 animals per test group.

- 40 The tumor transplant is by intraperitoneal injection of 0.1 ml. of dilute ascitic fluid containing  $10^6$  cells of lymphocytic leukemia P388. The test compounds are administered intraperitoneally on days one, 5 and 9 (relative to tumor inoculation) at various doses. The 45 animals are weighed and survivors are recorded on a regular basis for 30 days. The median survival time and the ratio of survival time for treated (T)/control (C) animals are calculated. The positive control compound is 5-fluorouracil given as a 60-mg./kg. injection. The 50 results of this test with representative compounds of the present invention appear in Table I. The criterion for efficacy is  $T/C \times 100 \geq 125\%$ .

TABLE I

Compound	Lymphocytic Leukemia P388 Test		
	Dose mg./kg.	Median Survival Time (Days)	T/C $\times$ 100 (Percent)
Leuco-1,4-bis[(2-dimethylamino-ethyl)amino]-5,8-dihydroxy-anthraquinone	100	24.5	245
	50	24.5	245
	25	19.0	190
	12	17.5	175
	6	16.0	160
	3	14.5	145
	1.5	13.0	130
Control	0	10.0	—
5-Fluorouracil	60	19.0	190
1,4-Bis[(2-dimethylaminoethyl)-amino]-5,8-dihydroxy-anthraquinone	50	25.0	278
	25	20.5	228
	12	23.0	256
	6	21.0	233
	3	19.5	217

TABLE I-continued

Lymphocytic Leukemia P388 Test			
Compound	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
Control	0	9.0	—
S-Fuorouracil	60	19.3	217
Leuco-1,4-bis(2-morpholinoethyl-amino)-5,8-dihydroxy-anthraquinone	200	13.0	137
	100	12.0	126
	50	11.0	116
	25	12.0	126
Control	0	9.5	—
S-Fuorouracil	60	19.5	205
1,4-Bis(2-morpholinoethylamino)-5,8-dihydroxy-anthraquinone	200	14.0	147
	100	12.0	126
Control	0	9.5	—
S-Fuorouracil	60	19.5	205
Leuco-1,4-bis[2-diethylaminoethyl]amino]-5,8-dihydroxy-anthraquinone	200	17.0	179
	100	17.0	179
	50	15.0	158
	25	13.0	137
Control	0	9.5	—
S-Fuorouracil	60	19.5	205
1,4-Bis(2-diethylaminoethyl)-amino]-5,8-dihydroxy-anthraquinone	200	20.0	210
	100	18.0	189
	50	15.0	158
	25	16.0	168
Control	0	12.0	126
S-Fuorouracil	60	19.5	—
Leuco-1,4-bis[[2-(1-pyrrolidinyl)-ethyl]amino]-5,8-dihydroxy-anthraquinone	200	23.0	209
	100	19.0	173
	50	16.0	145
Control	0	15.0	136
S-Fuorouracil	60	20.0	—
1,4-Bis[[2-(1-pyrrolidinyl)ethyl]-amino]-5,8-dihydroxy-anthraquinone	100	24.0	218
	50	23.0	209
	25	21.0	191
Control	0	18.0	164
S-Fuorouracil	60	20.0	—
1,4-Et[(1-dimethylaminopropyl)-amino]-5,8-dihydroxy-anthraquinone	50	15.5	129
	25	15.5	129
Control	0	15.0	125
S-Fuorouracil	60	12.0	—
Leuco-1,4-bis(2-aminoethyl)-amino]-5,8-dihydroxy-anthraquinone	100	19.0	158
	50	23.0	192
	25	19.0	158
Control	0	18.0	150
S-Fuorouracil	60	12.0	—
Leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxy-anthraquinone	200	18.0	162
	100	18.0	150
	50	16.0	133
	25	18.0	150
Control	0	16.0	133
S-Fuorouracil	60	12.0	—
Leuco-1,4-bis[2-(2-methylaminoethylaminoethylamino)-5,8-dihydroxyanthraquinone	200	19.5	162
	100	2.0	18.0
	50	26.0	236.0
	25	28.0	255.0
	12.5	21.0	191.0
	12.5	16.0	145.0
Control	0	15.0	136
S-Fuorouracil	60	11.0	—
Leuco-1,4-bis[2-dimethylaminopropylamino]-5,8-dihydroxyanthraquinone	200	17.0	170
	100	18.0	200
	50	15.0	167
	25	14.0	156
	12.5	13.0	144
Control	0	11.0	122
S-Fuorouracil	60	9.0	—
Leuco-1,4-bis[2-(2-hydroxyethylaminoethylamino)-5,8-dihydroxyanthraquinone Dihydrochloride	12.5	18.5	206
	6.2	13.0	130
	6.2	20.0	200
	3.1	22.0	220
	1.5	>29.0	>290
	0.78	>29.0	>290
	0.39	27.0	270
	0.19	25.0	250
	0.09	21.0	210

TABLE I-continued

Compound	Lymphocytic Leukemia P388 Test		
	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
Control	0.04	20.0	200
S-Fluorouracil	0	10.0	—
Leuco-1,4-bis[2-(1-piperazinyl)ethylamino]-5,8-dihydroxyanthraquinone	60	20.0	200
	200	7.0	78
	100	21.0	233
	50	16.0	178
	25	15.0	167
	12.5	14.0	156
Control	0	9.0	—
S-Fluorouracil	60	18.5	206
1,4-Bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	25	9.0	86
	12.5	16.0	152
	6.2	20.0	190
	3.1	22.0	210
	1.5	22.3	214
	0.78	18.5	176
	0.39	19.5	186
	0.19	18.5	176
	0.09	18.0	171
Control	0.04	17.0	162
S-Fluorouracil	0	10.5	—
Leuco-1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone	60	18.0	171
	25	12.0	114
	12.5	23.5	224
	6.2	23.0	219
	3.1	26.0	248
	1.5	>30.0	>286
	0.78	28.0	267
	0.39	22.0	209
	0.19	21.5	205
	0.09	21.5	205
Control	0.04	18.5	176
S-Fluorouracil	0	10.5	—
Leuco-1,4-bis(4-aminobutylamino)-5,8-dihydroxyanthraquinone	400	20.0	190
	300	18.0	171
	200	17.0	162
Control	0	10.5	—
S-Fluorouracil	60	18.0	171
Leuco-1,4-bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone	50	6.0	55
	25	19.0	173
	12.5	19.0	173
	6.2	21.0	191
	3.1	15.0	136
Control	1.5	13.0	118
S-Fluorouracil	0	11.0	—
Leuco-1,4-bis[2-(2-isopropylamino)ethylamino]-5,8-dihydroxyanthraquinone	60	18.5	168
	100	8.0	73
	50	19.0	173
	25	17.0	155
Control	12.5	15.0	136
S-Fluorouracil	0	11.0	—
1,4-Bis[2-(2-aminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone	60	20.5	186
	200	17.0	162
	100	16.0	152
	50	14.0	133
Control	25	13.0	124
S-Fluorouracil	0	10.5	—
Leuco-1,4-[2-(di( $\beta$ -hydroxyethyl)amino)ethylamino]-5,8-dihydroxyanthraquinone	60	17.0	162
	200	19.0	190
	100	17.0	170
	50	16.0	160
	25	15.0	150
	12.5	13.5	135
Control	6.2	12.0	120
S-Fluorouracil	0	10.0	—
1,4-Bis[2-(2-hydroxy-1-propylamino)ethylamino]-1,4-dihydroxyanthraquinone dihydrochloride	40	18.0	180
	25	12.0	120
	12.5	24.0	240
	6.2	23.0	230
	3.1	22.0	220
	1.56	19.0	190
	0.78	19.0	190
Control	0.39	17.5	175
S-Fluorouracil	0	10.0	—
1,4-Bis[2-(1-morpholino)ethylamino]ethylamino]-5,8-dihydroxyan-	40	18.0	180
	200	9.5	95
	100	20.0	200

9  
TABLE I-continued

Compound	Lymphocytic Leukemia P388 Test		
	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
thraquinone tetrahydrochloride	50	18.5	185
	25	19.5	195
	12.5	15.0	150
	6.2	14.0	140
	3.1	13.0	130
Control	0	10.0	—
S-Fluorouracil	40	18.0	180
1,4-Bis[2-(3-hydroxy-1-propyl-amino)ethylamino]5,8-dihydroxy-anthaquinone dihydrochloride	25	8.5	77
	12.5	>30.0	>273
	6.25	26.0	236
	3.1	25.0	227
	1.56	22.0	200
	0.78	21.5	195
Control	0	11.0	—
S-Fluorouracil	40	18.0	164
Leuco-1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino]5,8-dihydroxyanthraquinone	200	14.0	127
	100	38.0	345
	50	34.0	309
	25	22.0	200
	12.5	19.5	177
	6.25	16.5	150
	3.1	18.5	168
	1.56	19.5	177
	0.78	18.0	164
Control	0	11.0	—
S-Fluorouracil	40	17.0	155
1,4-Bis[2-(di(β-hydroxyethyl)-aminoethylamino]5,8-dihydroxyanthraquinone dihydrochloride	200	>30.0	>333
	100	22.0	244
	50	20.5	228
	25	21.5	239
	12.5	18.5	206
	6.2	18.5	206
	3.1	19.0	211
	1.56	16.0	178
	0.78	14.5	161
Control	0	9.0	—
S-Fluorouracil	60	20.5	228
Leuco-1,4-bis[3-(2-hydroxyethylamino)-1-propylamino]-5,8-dihydroxyanthraquinone	200	33.5	305
	100	27.5	250
	50	25.0	227
	25	18.5	168
	12.5	19.0	173
	6.25	18.0	164
	3.12	15.0	136
Control	0	11.0	—
S-Fluorouracil	40	17.5	159
Leuco-1,4-bis[2-(2-hydroxy-1-propylamino)ethylamino]-1,4-dihydroxyanthraquinone	200	9.0	82
	100	26.5	241
	50	24.0	218
	25	20.5	186
	12.5	21.5	195
	6.25	20.0	182
Control	0	11.0	—
S-Fluorouracil	40	17.5	159
1,4-Bis[3-(2-hydroxyethylamino)-1-propylamino]5,8-dihydroxyanthraquinone dihydrochloride	100	12.5	114
	50	32.0	291
	25	26.5	241
	12.5	22.5	205
	6.25	19.0	173
	3.12	19.0	173
	1.56	16.0	145
	0.78	15.0	136
Control	0	11.0	—
S-Fluorouracil	40	17.5	159
1,4-Bis[2-(1-aziridino)ethylamino]-5,8-dihydroxyanthraquinone	100	28.5	285
	50	21.5	215
	25	20.0	200
	12.5	20.5	205
	6.25	18.5	185
	3.12	19.5	195
	1.56	17.0	170
	0.78	14.0	140
Control	0	—	—
S-Fluorouracil	60	20.5	205
1,4-Bis[2-(2-methylaminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone tetrahydrochloride	100	22.0	220
	50	22.0	220
	25	19.5	195
	12.5	17.0	170
	6.25	16.0	160

## 11

TABLE I-continued

Compound	Lymphocytic Leukemia P388 Test		
	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
Control	1.12	13.5	135
5-Fluorouracil	1.56	13.0	130
1,4-Bis(2-aminoethylamino)-5,8-dihydroxyanthraquinone dihydrochloride	0	10.0	—
	40	16.0	160
	12.5	8.0	73
	6.2	15.5	141
	3.1	30.0	273
	1.56	20.0	182
	0.78	24.5	223
	0.39	25.5	232
Control	0.19	23.0	209
5-Fluorouracil	0	11.0	—
	60	20.5	186

## Lymphocytic leukemia P388 test

The procedure used is the same as for the previously described test for lymphocytic leukemia P388 except that the test compounds are administered orally at various doses rather than intraperitoneally. The results of this test with typical compounds of the present invention appear in Table II. The criterion for efficacy is  $T/C \times 100 \geq 125\%$ .

TABLE II

Compound	Lymphocytic Leukemia P388 Test (Oral Drug Administration)		
	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
Leuco-1,4-bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone	50	16.0	160
Control	25	13.5	135
	12	12.5	125
Control	0	10.0	—
5-Fluorouracil*	60	19.0	190
1,4-Bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone	12	16.0	139
	6	16.0	139
Control	3	15.0	130
5-Fluorouracil*	0	11.5	—
	60	20.0	174

\*5-Fluorouracil administered intraperitoneally.

## Melanotic Melanoma B16

The animals used are C57BC/6 mice, all of the same sex, weighing a minimum of 17 g. and all within a 3-g. weight range. There are normally 10 animals per test group. A one-gram portion of melanotic melanoma B16 tumor is homogenized in 10 ml. of cold balanced salt

solution and a 0.5-ml. aliquot of the homogenate is implanted intraperitoneally into each of the test mice. The test compounds are administered intraperitoneally on days one through 9 (relative to tumor inoculation) at various doses. The animals are weighed and survivors are recorded on a regular basis for 60 days. The median survival time and the ratio of survival time for treated (T)/control (C) animals are calculated. The positive

control compound is 5-fluorouracil given as a 20-mg./kg. injection. The results of this test with representative compounds of the present invention appear in Table III. The criterion for efficacy is  $T/C \times 100 \geq 125\%$ .

TABLE III

Compound	Melanotic Melanoma B16 Test		
	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
Leuco-1,4-bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone	25	25.0	151
	12	23.0	139
	6	21.5	130
	3	21.0	127
Control	0	16.5	—
5-Fluorouracil	20	25.0	151
1,4-Bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone	25	24.5	136
	12	28.5	158
	6	27.0	150
	3	25.5	142
Control	0	18.0	—
5-Fluorouracil	20	26.0	144
Leuco-1,4-bis[(2-diethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone	50	23.0	139
Control	0	16.5	—
5-Fluorouracil	20	25.0	151
1,4-Bis[(2-diethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone	50	20.5	125
Control	0	16.5	—
5-Fluorouracil	20	25.0	151
Leuco-1,4-bis[[2-(1-pyrrolidinyl)-	50	23.0	144

TABLE III-continued

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
ethyl]amino]-5,8-dihydroxy-anthra-quinone	25	22.0	137
Control	12	21.0	131
Control	0	16.0	—
5-Fluorouracil	20	26.5	166
1,4-Bis[(2-(1-pyrrolidinyl)ethyl]-amino]-5,8-dihydroxy-anthraquinone	25	24.5	153
Control	12	22.0	137
Control	6	22.0	137
5-Fluorouracil	0	16.0	—
1,4-Bis[(3-dimethylaminopropyl)-amino]-5,8-dihydroxy-anthraquinone	25	20.0	125
Control	0	16.0	—
5-Fluorouracil	20	26.5	166
Leuco-1,4-bis[(2-aminoethyl)-amino]-5,8-dihydroxy-anthraquinone	12	32.0	200
Control	0	16.0	—
5-Fluorouracil	20	26.5	166
Leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxy-anthraquinone	50	31.5	197
Control	25	27.0	169
Control	12	23.5	147
Control	6	22.5	141
5-Fluorouracil	0	16.0	—
Leuco-1,4-bis[2-(2-methylaminoethylamino)-5,8-dihydroxyanthraquinone	20	26.5	166
Control	12.5	35.0	206
Control	6.2	39.5	232
Control	0	17.0	—
5-Fluorouracil	20	30.0	176
Leuco-1,4-bis[2-(1-piperazinyl)ethylamino]-5,8-dihydroxyanthraquinone	50	34.5	203
Control	25	30.5	179
Control	12.5	26.0	153
Control	6	22.0	129
Control	3	20.5	121
5-Fluorouracil	0	17.0	—
1,4-Bis[2-(2-aminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone	20.0	30	176
Control	50	24.0	150
Control	25	22.5	141
Control	12	22.0	138
Control	6	20.0	125
5-Fluorouracil	0	16.0	—
Leuco-1,4-bis[2-dimethylamino-propylamino]-5,8-dihydroxyanthraquinone	100	21.0	124
Control	50	28.5	168
Control	25	24.5	144
Control	12.5	20.5	121
Control	6	19.5	115
5-Fluorouracil	0	17.0	—
1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	20	30.0	176
Control	12	11.0	73
Control	6	15.0	100
Control	3	>28.5	>190
Control	1.5	>34.0	>227
Control	0.7	>34.0	>227
Control	0.3	34.0	227
5-Fluorouracil	0	15.0	—
Leuco-1,4-bis[2-(2-isopropylamino)ethylamino]-5,8-dihydroxyanthraquinone	60	23.0	153
Control	50	6.5	39
Control	25	31.0	165
Control	12	30.0	182
Control	6	25.0	151
5-Fluorouracil	0	16.5	—
1,4-Bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	20	16.5	100
Control	12.5	11.5	59
Control	6.2	26.5	136
Control	3.1	49.0	251
Control	1.5	33.0	169
Control	0.78	35.0	179
Control	0.39	25.0	128
Control	0.19	29.5	151
5-Fluorouracil	0	19.5	—
Leuco-1,4-bis(4-aminobutylamino)-5,8-dihydroxyanthraquinone	60	25.0	128
Control	100	21.0	124
Control	50	20.0	118
Control	25	18.5	109
Control	12	16.0	94
5-Fluorouracil	0	17.0	—
Leuco-1,4-bis[2-(2-hydroxy-	20	30.0	176
	6	9.5	59

TABLE III-continued

Compound	Melanotic Melanoma B16 Test		
	Dose mg./kg.	Median Survival Time (Days)	T/C × 100 (Percent)
ethylamino(ethylamino)-5,8-dihydroxyanthraquinone	3	20.5	128
	1.5	30.0	187
	0.75	28.5	178
	0.37	22.0	137
Control	0	16.0	—
3-Fluorouracil	20	27.5	172
Leuco-1,4-bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone	12	28.0	175
	6	32.5	203
	3	31.0	194
	1.5	36.0	
	0.7		
0.7	27.5	172	
Control	0	16.0	—
3-Fluorouracil	20	27.5	172

## Ridgway Osteogenic Sarcoma

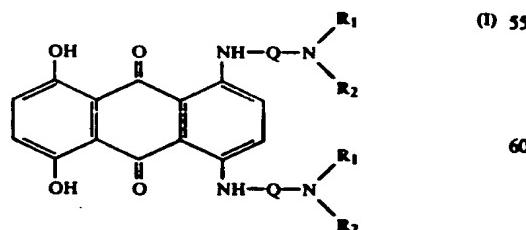
The animals used are AKD<sub>2</sub>F<sub>1</sub>/J mice, all of the same sex, weighing a minimum of 17 g. and all within a three-gram weight range. There are normally 8 animals per test group. The tumor is administered subcutaneously by trocar as five 2-mm. fragments per mouse. The test compounds are administered intraperitoneally every 4 days for a total of 6 inoculations beginning on day 15 (relative to tumor inoculation) at various doses. The animals are weighed and survivors are recorded on a regular basis for 90 days. The regression of tumors is recorded in all test animals. Table IV gives the result of this test with a representative compound of this invention in terms of the percentage of animals showing tumor regression.

TABLE IV

## Ridgway Osteogenic Sarcoma

Compound	Dose (mg./kg.)	1 Day Before Therapy		7 Days After Therapy Stopped			63 Days After Therapy Stopped		
		No. Mice Per Group	Tumor (mm.) <sup>2</sup>	No. Without Survivors	Tumors/No. Survivors	Tumor (mm.) <sup>2</sup>	Inhibition Tumor Growth	% Showing 50% Tumor Regression	Median Survival (Days)
Placebo	—	8	64	0/5	1189		0	44.5	
1,4-Bis[2-di-methylaminoethyl]amino-5,8-dihydroxyanthraquinone	100	7	77	2/5	52	96	28	48	108
	50	8	68	2/6	263	78	25	92.5	208
	25	8	82	0/8	653	41	0	78	175
	12	7	84	0/3	470	61	0	37	83
Methotrexate	6	7	83	0/6	960	19	0	57.5	129
	25	8	51	1/6	546	54	12	52.5	118
	12	8	52	0/5	916	23	0	49	110
	6	8	54	0/4	758	36	0	46	103
Vincristine	1.5	8	42	4/4	0	100	100	68	153
	1.0	6	99	6/6	0	100	100	85	191
	0.5	7	94	4/7	77	93	57	83	186

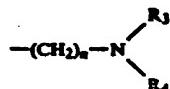
A preferred embodiment of the present invention may be represented by the following general formula:



wherein Q is as hereinbefore defined; R<sub>1</sub> is hydrogen, alkyl having from 1 to 4 carbon atoms or monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom

may not bear an hydroxy group; R<sub>2</sub> is monohydroxylalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, dihydroxylalkyl having from 3 to 6 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group or a moiety of the formula:

25



30

wherein n, R<sub>3</sub> and R<sub>4</sub> are as hereinbefore defined; with the proviso that the ratio of the total number of carbon

atoms to the sum of the total number of oxygen atoms  
60 plus the total number of nitrogen atoms in each of the side chains at the 1-position and the 4-position may not exceed four. The preferred embodiment includes the corresponding leuco bases of the aromatic bases (I), the tautomers thereof, and the non-toxic pharmaceutically acceptable acid-addition salts thereof.

Another preferred embodiment of the present invention may be represented by the following general formula:

ner such as by the oral, intravenous, intramuscular, or  
subcutaneous routes.

The active compounds may be orally administered,  
for example, with an inert diluent or with an assimilable  
5 edible carrier, or they may be enclosed in hard or soft  
shell gelatin capsules, or they may be compressed into  
tablets, or they may be incorporated directly with the  
food of the diet. For oral therapeutic administration, the  
active compounds may be incorporated with excipients  
10 and used in the form of ingestible tablets, buccal tablets,  
troches, capsules, elixirs, suspensions, syrups, wafers,  
and the like. Such compositions and preparations should  
contain at least 0.1% of active compound. The percent-  
age of the compositions and preparations may, of  
15 course, be varied and may conveniently be between  
about 2 to about 60% of the weight of the unit. The  
amount of active compound in such therapeutically  
useful compositions is such that a suitable dosage will be  
obtained. Preferred compositions or preparations ac-  
20 cording to the present invention are prepared so that an  
oral dosage unit form contains between about 5 and 200  
milligrams of active compound.

The tablets, troches, pills, capsules and the like may  
25 also contain the following: A binder such as gum trag-  
acanth, acacia, corn starch or gelatin; excipients such as  
dicalcium phosphate; a disintegrating agent such as  
corn starch, potato starch, alginic acid and the like; a  
lubricant such as magnesium stearate; and a sweetening  
30 agent such as sucrose, lactose or saccharin may be  
added or a flavoring agent such as peppermint, oil of  
wintergreen, or cherry flavoring. When the dosage unit  
form is a capsule, it may contain, in addition to materials  
of the above type, a liquid carrier. Various other materi-  
35 als may be present as coatings or to otherwise modify  
the physical form of the dosage unit. For instance, tab-  
lets, pills, or capsules may be coated with shellac, sugar  
or both. A syrup or elixir may contain the active com-  
pound, sucrose as a sweetening agent, methyl and pro-  
40 pylparabens as preservatives, a dye and flavoring such  
as cherry or orange flavor. Of course, any material used  
in preparing any dosage unit form should be pharma-  
aceutically pure and substantially non-toxic in the  
amounts employed. In addition, the active compounds  
45 may be incorporated into sustained-release preparations  
and formulations.

The active compounds may also be administered  
parenterally or intraperitoneally. Solutions of the active  
compound as a free base or pharmacologically accept-  
50 able salt can be prepared in water suitably mixed with a  
surfactant such as hydroxypropylcellulose. Dispersions  
can also be prepared in glycerol, liquid polyethylene  
glycols, and mixtures thereof and in oils. Under ordi-  
nary conditions of storage and use, these preparations  
55 contain a preservative to prevent the growth of micro-  
organisms.

The pharmaceutical forms suitable for injectable use  
include sterile aqueous solutions or dispersions and  
sterile powders for the extemporaneous preparation of  
60 sterile injectable solutions or dispersions. In all cases the  
form must be sterile and must be fluid to the extent that  
easy syringability exists. It must be stable under the  
conditions of manufacture and storage and must be  
preserved against the contaminating action of microor-  
ganisms such as bacteria and fungi. The carrier can be a  
65 solvent or dispersion medium containing, for example,  
water, ethanol, polyol (for example, glycerol, propy-  
lene glycol, and liquid polyethylene glycol, and the

like), suitable mixtures thereof, and vegetable oils. The proper fluidity can be maintained, for example, by the use of a coating such as lecithin, by the maintenance of the required particle size in the case of dispersion and by the use of surfactants. The prevention of the action of microorganisms can be brought about by various antibacterial and antifungal agents, for example, parabens, chlorobutanol, phenol, sorbic acid, thimerosal, and the like. In many cases, it will be preferable to include isotonic agents, for example, sugars or sodium chloride. Prolonged absorption of the injectable compositions can be brought about by the use in the compositions of agents delaying absorption, for example, aluminum monostearate and gelatin.

Sterile injectable solutions are prepared by incorporating the active compound in the required amount in the appropriate solvent with various of the other ingredients enumerated above, as required, followed by filtered sterilization. Generally, dispersions are prepared by incorporating the various sterilized active ingredient into a sterile vehicle which contains the basic dispersion medium and the required other ingredients from those enumerated above. In the case of sterile powders for the preparation of sterile injectable solutions, the preferred methods of preparation are vacuum drying and the freeze-drying technique which yield a powder of the active ingredient plus any additional desired ingredient from a previously sterile-filtered solution thereof.

As used herein, "pharmaceutically acceptable carrier" includes any and all solvents, dispersion media, coatings, antibacterial and antifungal agents, isotonic and absorption delaying agents and the like. The use of such media and agents for pharmaceutical active substances is well known in the art. Except insofar as any conventional media or agent is incompatible with the active ingredient, its use in the therapeutic compositions is contemplated. Supplementary active ingredients can also be incorporated into the compositions.

It is especially advantageous to formulate parenteral compositions in dosage unit form for ease of administration and uniformity of dosage. Dosage unit form as used herein refers to physically discrete units suited as unitary dosages for the mammalian subjects to be treated; each unit containing a predetermined quantity of active material calculated to produce the desired therapeutic effect in association with the required pharmaceutical carrier. The specification for the novel dosage unit forms of the invention are dictated by and directly dependent on (a) the unique characteristics of the active material and the particular therapeutic effect to be achieved, and (b) the limitations inherent in the art of compounding such an active material for the treatment of disease in living subjects having a diseased condition in which bodily health is impaired as herein disclosed in detail.

55

The principal active ingredient is compounded for convenient and effective administration in effective amounts with a suitable pharmaceutically-acceptable carrier in dosage unit form as hereinbefore disclosed. A unit dosage form can, for example, contain the principal active compound in amounts ranging from about 0.1 to about 400 mg., with from about one to about 30 mg. being preferred. Expressed in proportions, the active compound is generally present in from about 0.1 to about 400 mg./ml. of carrier. In the case of compositions containing supplementary active ingredients, the dosages are determined by reference to the usual dose and manner of administration of the said ingredients.

20

- Regression and palliation of cancers are attained, for example, using intraperitoneal administration. A single intravenous dosage or repeated daily dosages can be administered. Daily dosages up to about 5 or 10 days are often sufficient. It is also possible to dispense one daily dosage or one dose on alternate or less frequent days. As can be seen from the dosage regimens, the amount of principal active ingredient administered is a sufficient amount to aid regression and palliation of the leukemia or the like, in the absence of excessive deleterious side effects of a cytotoxic nature to the hosts harboring the cancer. As used herein, cancer disease means blood malignancies such as leukemia, as well as other solid and non-solid malignancies such as the melanocarcinomas, lung carcinomas, and mammary tumors. By regression and palliation is meant arresting or retarding the growth of the tumor or other manifestation of the disease compared to the course of the disease in the absence of treatment.
- 20 This invention will be described in greater detail in conjunction with the following specific examples.

**EXAMPLE 1**

- 25 **Leuco-1,4-bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone**
- A reaction mixture comprising 10.58 g. of N,N-dimethylethylenediamine, 60 ml. of N,N,N',N'-tetramethylmethylethylenediamine and 10.96 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone is flushed with nitrogen and stirred under nitrogen for 2 hours while heating with an oil bath kept at 49°-51° C. The mixture is allowed to cool under nitrogen. The solid is collected and washed with ethanol giving 14.78 g. of the desired product as a dark red-brown solid.

**EXAMPLE 2**

- 30 **1,4-Bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxyanthraquinone**
- 40 A 12.00-g. portion of leuco-1,4-bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone in 100 ml. of nitrobenzene is heated under reflux for 15 minutes and then filtered while hot. The filtrate is reheated to boiling, allowed to cool, and the solid is collected and washed with ethanol giving 8.44 g. of the desired product as blue-black crystals, mp. 236°-238° C.

**EXAMPLE 3**

- 45 **Leuco-1,4-bis(2-morpholinoethylamino)-5,8-dihydroxyanthraquinone**
- 50 A solution of 15.62 g. of N-(2-aminoethyl)morpholine in 40 ml. of N,N,N',N'-tetramethylmethylethylenediamine is de-aerated by bubbling nitrogen through it for 15 minutes. A 10.97-g. portion of leuco-1,4,5,8-tetrahydroxyanthraquinone is added slowly with stirring and the suspension is treated as described in Example 1, giving 18.07 g. of the desired product as an olive solid, mp. 223°-227° C.

**EXAMPLE 4**

- 55 **1,4-Bis(2-morpholinoethylamino)-5,8-dihydroxyanthraquinone**
- 60 A 13.90-g. portion of leuco-1,4-bis(2-morpholinoethylamino)-5,8-dihydroxy-anthraquinone in 100 ml. of nitrobenzene is oxidized as described in Example 2 giving 10.30 g. of the desired product as black rods, mp. 241°-243° C.

## 21

### EXAMPLE 5

#### Leuco-1,4-bis[(2-diethylaminoethyl)amino]-5,8-dihydroxyanthraquinone

The procedure of Example 3 is repeated using 13.95 g. of N,N-diethylethylenediamine in place of the N-(2-aminoethyl)morpholine, giving 13.97 g. of the desired product as a red-brown solid, mp. 182°-185° C.

### EXAMPLE 6

10

#### 1,4-Bis[(2-diethylaminoethyl)amino]-5,8-dihydroxyanthraquinone

A 10.90-g. portion of leuco-1,4-bis[(2-diethylaminoethyl)amino]-5,8-dihydroxyanthraquinone is oxidized as described in Example 2 giving 6.35 g. of the desired product as blue-black needles, mp. 202°-204° C.

### EXAMPLE 7

#### Leuco-1,4-bis[2-(1-pyrrolidinyl)ethylamino]-5,8-dihydroxyanthraquinone

20

The procedure of Example 3 is repeated using 12.05 g. of N-2-pyrrolidinoethylamine, in place of the N-(2-aminoethyl)morpholine, and 80 ml. of N,N,N',N'-tetramethylethylenediamine, giving 13.24 g. of the desired product as a red-brown solid, mp. 180°-185° C.

### EXAMPLE 8

#### 1,4-Bis[2-(1-pyrrolidinyl)ethylamino]-5,8-dihydroxyanthraquinone

30

An 8.61-g. portion of leuco-1,4-bis[2-(1-pyrrolidinyl)ethylamino]-5,8-dihydroxyanthraquinone is oxidized as described in Example 2. The reaction mixture is evaporated to dryness and the residue recrystallized from toluene, giving 5.12 g. of the desired product as blue-black crystals, mp. 193°-196° C.

### EXAMPLE 9

#### Leuco-1,4-bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone

40

The procedure of Example 7 is repeated using 8.90 g. of N-methylethylenediamine in place of the N-2-pyrrolidinoethylamine, giving 13.73-g. of the desired product as a dark green solid, mp. 157°-160° C.

45

### EXAMPLE 10

#### Leuco-1,4-bis[(3-dimethylaminopropyl)amino]-5,8-dihydroxyanthraquinone

Nitrogen is bubbled through an 80-ml. portion of dimethylaminopropylamine for 15 minutes. A 10.97-g. portion of leuco-1,4,5,8-tetrahydroanthraquinone is added slowly with stirring. The mixture is heated under nitrogen at 50°-52° C. for 2 hours and then allowed to cool. The solid is collected and washed with cold ethanol giving 5.59-g. of dark, orange-red crystals, mp. 115°-118° C.

50

### EXAMPLE 11

#### 1,4-Bis[(3-dimethylaminopropyl)amino]-5,8-dihydroxyanthraquinone

60

A suspension of 6.00-g. of leuco-1,4-bis[(3-dimethylaminopropyl)amino]-5,8-dihydroxyanthraquinone in 60 ml. of N,N,N',N'-tetramethylethylenediamine is heated on a steam bath under reflux while air is bubbled in for 12 hours. The solution is cooled, producing a solid which is collected and washed twice with heptane and once with petroleum ether. This solid is recrystallized

65

22

5 by extracting with 350 ml. of hot heptane, filtering and concentrating to 300 ml. Crystallization and washing with petroleum ether gives 3.72 g. of the desired product as black needles, mp. 154°-157° C.

EXAMPLE 12

**Leuco-1,4-bis(2-aminoethylamino)-5,8-dihydroxyanthraquinone**

10 A reaction mixture comprising 10.97-g. of leuco-1,4,5,8-tetrahydroxyanthraquinone in 80 ml. of de-aerated N,N,N',N'-tetramethylethylenediamine containing 7.22 g. of ethylenediamine is heated and stirred  
15 under nitrogen at 48°-50° C. for one hour. The mixture is allowed to stand under a slow flow of nitrogen, producing a solid which is collected and washed with ethyl acetate, acetonitrile and petroleum ether giving 13.8 g. of the desired product as a red-black solid.  
20

EXAMPLE 13

**Leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone**

25 A suspension of 10.97 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone in a de-aerated solution of 8.90 g. of 1,3-diaminopropane in 80 ml. of N,N,N',N'-tetramethylethylenediamine is stirred and heated at 49° C. for  
30 one hour under nitrogen, then allowed to cool. The resulting solid is collected and washed with cold ethanol giving 14.21 g. of the desired product as a black solid.  
35

EXAMPLE 14

**Leuco-1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone**

40 A suspension of 12.5 g. of 2-(2-aminoethylamino)ethanol in 40 ml. of N,N,N',N'-tetramethylethylenediamine is stirred and de-aerated by bubbling nitrogen in for 15 minutes. A 10.97-g. portion of leuco-1,4,5,8-tetrahydroxyanthraquinone is gradually added with stirring. The suspension is heated and stirred under nitrogen in an oil bath at 50°-52° C. for 5 hours. The mixture is allowed to stand and cool under nitrogen for 12 hours. The solid is collected by decantation, macerated in ethanol, collected and washed with ethanol giving  
50 15.06 g. of the desired product as a green-gray solid, mp. 129°-131° C.

EXAMPLE 15

55 **Leuco-1,4-bis[2-(di( $\beta$ -hydroxyethyl)amino)ethylamino]-5,8-dihydroxyanthraquinone**

60 A solution of 17.8 g. of N,N-di(2-hydroxyethyl)ethylenediamine in 100 ml. of methanol is cooled with an ice bath, stirred, and de-aerated by bubbling in nitrogen for 15 minutes. A 10.97-gram portion of leuco-1,4,5,8-tetrahydroxyanthraquinone is gradually added with stirring and continued cooling. The suspension is heated and stirred under nitrogen in an oil bath at 50°-52° C.  
65 for one hour and the mixture is then allowed to stand and cool under nitrogen overnight. The solid is collected and washed with ethanol giving 14.8 g. of a red-brown solid, m.p. 165°-168° C.

## EXAMPLE 16

**1,4-Bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride**

To a suspension of 11.60 g. (0.03 mole) of leuco-1,4-bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone in 200 ml. of 2-methoxyethanol was added gradually with stirring 15 ml. of 8 N ethanolic hydrogen chloride. The system was chilled with an ice bath and stirred as 7.50 g. (0.0305 mole) of chloranil powder was gradually added. The mixture was stirred overnight at room temperature and diluted with 600 ml. of ether. The solid was collected and washed with tetrahydrofuran. The product (14.16 g.) was recrystallized by dissolving it in 130 ml. of water and adding 650 ml. of acetone to give 13.15 g. of a blue-black solid.

## EXAMPLE 17

**1,4-Bis[2-(2-aminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone**

Following the general procedure of Example 3, a mixture of 10.97 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone, 80 ml. of N,N,N',N'-tetramethyleneethylenediamine and 21.84 g. (0.24 mole) of diethyleneetriamine soon gave a thick, congealed mass which prevented effective stirring so the reaction time was extended to 24 hours. The mixture was allowed to cool and the supernatant liquid was decanted and discarded. A solution of the congealed mass in 100 ml. of methanol was filtered, then allowed to oxidize in the air for four days in a partially covered flask. The gelatinous mass which had separated became solid when the oxidation mixture was agitated with 200 ml. of acetonitrile and then allowed to stand for one hour. After the solid was collected and washed first with acetonitrile, then with ether, it amounted to 10.88 g. of a blue-black powder.

## EXAMPLE 18

**Leuco-1,4-bis(4-aminobutylamino)-5,8-dihydroxyanthraquinone**

Following the general procedure of Example 3 but using 45 ml. of 1,4-diaminobutane as the primary amine component, there was obtained 12.20 g. of product as a dull grey-green solid.

## EXAMPLE 19

**Leuco-1,4-bis[2-dimethylaminopropylamino]-5,8-dihydroxyanthraquinone**

The reaction of 12.26 g. of 2-dimethylaminopropylamine with 10.97 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone in 100 ml. of ethanol for one hour by the procedure of Example 1 gives 7.29 g. of red-brown crystals.

## EXAMPLE 20

**Leuco-1,4-bis[2-(2-methylaminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone**

To a solution of 14.10 g. of 1-methyl diethylenetriamine in 50 ml. of ethanol and 40 ml. of N,N,N',N'-tetramethyleneethylenediamine is added 10.97 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone as in Example 1. The mixture is heated at 50° and stirred under nitrogen for one hour, chilled with an ice bath, the solid collected and washed with cold ethanol to give 7.23 g. of green-black crystals, m.p. 108°-111° C.

## 24

### EXAMPLE 21

Leuco-1,4-bis[2-(2-dimethylaminoethylamino)-ethylamino]-5,8-dihydroxyanthraquinone

- 5 The reaction of N-(dimethylaminoethyl)ethylenediamine with leuco-1,4,5,8-tetrahydroxyanthraquinone by the procedure of Example 20 gives the title compound.

### EXAMPLE 22

- 10 Leuco-1,4-bis[2-(1-piperazinyl)ethylamino]-5,8-dihydroxyanthraquinone

The procedure of Example 20 applied to 15.50 g. of N-(2-aminoethyl)piperazine gives 3.92 g. of a black powder which does not melt by 350° C. and is discarded. The mother liquor and ethanol washes, on standing and partly evaporating during two weeks in an unstoppered flask, deposit a solid which is collected and washed with ethanol to give 6.19 g. of the title compound as a black solid, m.p. 200°-203° C.

### EXAMPLE 23

1,4-Bis(2-aminoethylamino)-5,8-dihydroxyanthraquinone dihydrochloride

- 25 Oxidation with chloranil of 28.25 g. of the product of Example 12 by the procedure of Example 16 gives 29.66 g. of a crude, blue-black solid which is then extracted by stirring for 14 hours with 800 ml. of water. Solids are removed by centrifugation and the supernatent solution freeze-dried, leaving 16.38 g. of a blue-black solid which is unmelted by 350° C.

### EXAMPLE 24

- 35 1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone Dihydrochloride

Chloranil oxidation of 17.86 g. of the product of Example 14 by the procedure of Example 16 gives (without recrystallization) 21.34 g. of blue-black solid, m.p. 203°-205° C.

### EXAMPLE 25

- 45 1,4-Bis[2-(2-methylaminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone Tetrahydrochloride

45 The product of Example 20 (11.70 g.) is oxidized with chloranil by the procedure of Example 16, giving 18.03 g. of blue-black solid, m.p. 190°-203° C.

### EXAMPLE 26

- 50 1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone

In a modification of the synthesis of Example 14 the solvent used is 100 ml. of ethanol. The mother liquor from the leuco product is allowed to stand for two weeks in an unstoppered flask, whereupon the oxidized product separates. It is collected and washed with ethanol, then recrystallized from ethanol, giving blue-black crystals, m.p. 175°-177° C.

### EXAMPLE 27

Leuco-1,4-bis[3-(2-hydroxyethylamino)-1-propylamino]-5,8-dihydroxyanthraquinone

The procedure of Example 15 is used with a solution of 14.18 g. of 2-(3-aminopropylamino)ethanol in 100 ml. of ethanol. The resulting solution is filtered and the filtrate diluted with 300 ml. of ether, precipitating the product as a goo. After decantation of the supernatant

25

solution the goo is caused to crystallize by agitating it with 100 ml. of tetrahydrofuran. Washing with ethanol gives 12.56 g. of green-black solid, m.p. 101°-104° C.

EXAMPLE 28

5

**1,4-Bis[3-(2-hydroxyethylamino)-1-propylamino]-5,8-dihydroxyanthraquinone dihydrochloride**

Oxidation of 9.95 g. of leuco-1,4-bis[3-(2-hydroxyethylamino)propylamino]-5,8-dihydroxyanthraquinone with chloranil is in Example 16 gives 11.70 g. of a blue solid which does not melt by 350° C.

EXAMPLE 29

15

**Leuco-1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino]-5,8-dihydroxyanthraquinone**

The procedure of Example 15 is paralleled with 14.18 g. of N-(3-hydroxypropyl)ethylenediamine in 100 ml. of ethanol to give 14.63 g. of red-brown crystals, m.p. 58°-60° C.

EXAMPLE 30

20

**1,4-Bis[2-(3-hydroxy-1-propylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride**

Chloranil oxidation of 10.77 g. of the product of Example 29 by the procedure of Example 16 yielded 11.64 g. of a dark blue solid, m.p. 210°-216° C.

EXAMPLE 31

25

**Leuco-1,4-bis[2-(2-hydroxy-1-propylamino)ethylamino]-5,8-dihydroxyanthraquinone**

With 14.18 g. of 1-(2-aminoethylamino)-2-propanol in 100 ml. of ethanol the procedure of Example 15 yields 17.61 g. of green-black crystals, m.p. 50°-60° C.

EXAMPLE 32

30

**1,4-Bis[2-(2-hydroxy-1-propylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride**

A filtered solution of 14.44 g. of leuco-1,4-bis[2-(2-hydroxy-1-propylamino)ethylamino]-1,4-dihydroxyanthraquinone in 215 ml. of 2-methoxyethanol is oxidized with 7.65 g. of chloranil by the procedure of Example 16, affording 16.75 g. of purple solid, m.p. 177°-185° C.

EXAMPLE 33

35

**Leuco-1,4-bis[2-[2-(2-hydroxyethylamino)ethylamino]ethylamino]-5,8-dihydroxyanthraquinone**

The procedure of example 15 used with a solution of 17.67 g. of 2-[2-(2-aminoethylamino)ethylamino]ethanol in 100 ml. of methanol gives a solution which is filtered, then diluted with 300 ml. of ether, precipitating a goo which hardens on standing overnight. Hardening is completed by thorough maceration of the solid in the solvent. The solid is collected and washed with ether, yielding 16.82 g. of a green-black solid. This solid remains granular if stored at -25° C., but coalesces into a solid cake if stored at 25° C.

EXAMPLE 34

40

**1,4-Bis[2-[2-(2-hydroxyethylamino)ethylamino]ethylamino]-5,8-dihydroxyanthraquinone tetrahydrochloride**

Chloranil oxidation of 12.10 g. of the product of Example 33 by the method of Example 16, including three additional washings of the solid with methanol, gives 12.46 g. of dark blue, solid product.

## 26

### EXAMPLE 35

#### 1,4-Bis[2-(2,3-dihydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride

5 By the procedure of Example 15 a solution of 16.10 g. of 3-(2-aminoethylamino)-1,2-propanediol [A. R. Surrey, C. M. Suter and J. S. Buck, J. Am. Chem. Soc., 74, 4102(1952)] in 100 ml. of methanol gives a goo  
10 which is separated from solvent by chilling with an ice bath, then decanting. The goo is washed four times by stirring 1.5 hours at 25° with 100-ml. portions of methanol, chilling with an ice bath, then decanting. A filtered solution of the goo in 280 ml. of 2-methoxyethanol is  
15 oxidized with 10.01 g. of chloranil by the method of Example 16. The product is additionally washed with ethanol, giving 15.25 g. of a blue-black solid, m.p. 191°-193° C.

### EXAMPLE 36

#### Leuco-1,4-bis[2-(1-aziridino)ethylamino]-5,8-dihydroxyanthraquinone

With 10.33 g. of N-(2-aminoethyl)aziridine in 80 ml. of N,N,N',N'-tetramethylethylenediamine the procedure of Example 15 gives a stiff gum. The next day the supernatent solution is discarded, 100 ml. of ether is added and the gum periodically macerated therein for another day, when the gum is mostly hardened. Hardening is completed by maceration during three washings of the solid with ether, giving 17.66 g. of blue-black, granular powder.

### EXAMPLE 37

#### 1,4-Bis[2-(1-aziridino)ethylamino]-5,8-dihydroxyanthraquinone

To a suspension of 4.10 g. of the product of Example 36 in 40 ml. of chloroform is added a solution of 1.74 g. of diethyl azodicarboxylate in 25 ml. of chloroform. The mixture is stirred for 20 minutes, the resulting dark blue solution is filtered, and the filtrate is evaporated at  $\leq 30^\circ$ . A solution of the residue in 40 ml. of chloroform is stirred five minutes with 2 g. of decolorizing carbon, filtered and washed through with another 25 ml. of chloroform. Addition of 100 ml. of ether to the filtrates precipitates a gum which is eliminated by decantation-filtration. The filtrates deposit crystals which are washed sparingly with acetone. The chloroform-ether mother liquor, chilled at  $-60^\circ$  C., deposits a second crop of crystals which is washed with ether and with methanol. A solution of both crops of crystals in 20 ml. of chloroform is stirred with decolorizing carbon, filtered, evaporated at  $\leq 25^\circ$  C. to a volume of 5 ml., diluted with 20 ml. of ether, then chilled at  $-60^\circ$  C. The resulting blue-black crystals, washed with ether, amount to 0.64 g., m.p. 168°-170° C. In thin-layer chromatography on silica gel the product is moved as a blue spot by chloroform-triethylamine-methanol, 27/3/1 (ratios by volume).

### EXAMPLE 38

#### 1,4-Bis[2-[2-(1-morpholino)ethylamino]ethylamino]-5,8-dihydroxyanthraquinone tetrahydrochloride

A solution of 20.80 g. of N-(morpholinoethyl)ethylenediamine in 100 ml. of ethanol is used in the procedure of Example 15 to give a solution which is filtered and diluted with 900 ml. of ether, precipitating a goo. The supernatent solution is decanted, the goo dissolved

**27**

in 175 ml. of 2-methoxyethanol and oxidized with 5.29 g. of chloranil by the method of Example 16, giving 17.7 g. of dark blue solid.

**EXAMPLE 39**

**5**

**Leuco-1,4-Bis[2-(acetamido)ethylamino]-5,8-dihydroxyanthraquinone**

A solution of 12.26 g. of N-acetylene diamine in 100 ml. of ethanol in the procedure of Example 15 gives 10 15.27 g. of dark, red-brown solid, m.p. 125° C.

**EXAMPLE 40**

**1,4-Bis[2-(acetamido)ethylamino]-5,8-dihydroxyanthraquinone** 15

A suspension of 11.95 g. of leuco-1,4-bis[2-(acetamido)ethylamino]-5,8-dihydroxyanthraquinone is oxidized with 6.76 g. of chloranil during 61 hours by the 20 method of Example 16, giving a very acidic hydrochloride salt which is converted to the free base by four washings with water. Crystallization from 110 ml. of dimethyl sulfoxide (boiling only 2 minutes and not attempting a hot filtration), then washing with dimethyl 25 sulfoxide and with ethanol gives 7.76 g. of blue-black solid, m.p. 273°-274° C.

**EXAMPLE 41**

**30**

**1,4-Bis[2-[N-(2-hydroxyethyl)trifluoroacetamido]ethylamino]-5,8-dihydroxyanthraquinone**

A suspension of 1.50 g. of 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone in 75 ml. of ethyl trifluoroacetate and 75 ml. of methanol is 35 stirred for 10 minutes. Evaporation of the resulting solution in vacuo at 30° C. leaves a residue which is washed and macerated with methylene chloride, giving 2.11 g. of blue-black solid, m.p. 162° C. 40

**EXAMPLE 42**

**45**

**1,4-Bis[2-amino-2-carboxyethylamino]-5,8-dihydroxyanthraquinone. HCl**

To a solution of 6.23 g. of dl- $\alpha,\beta$ -diaminopropionic acid in 30 ml. of warm water is added 1.078 g. of lithium hydroxide and 60 ml. of dimethyl sulfoxide. The system is flushed with nitrogen and 4.12 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone is added gradually with stirring. The mixture is stirred and heated with an oil bath at 50°, first for 15 hours under nitrogen, then for 21 hours as the initial product is oxidized by bubbling in a stream of air. Thin-layer chromatography on silica gel 50 with methanol-water-concentrated ammonia (25/5/1 by volume) shows all the product spots to be blue when the oxidation is complete. After the mixture is cool the solids are removed by filtration and washed once with dimethyl sulfoxide-water (2/1). Addition of 400 ml. of 60 methanol to the filtrates precipitates a solid which is collected and washed with methanol. Further washing with a total of 13. ml. of 0.01 N aqueous acetic acid 65 dissolves virtually all of the solid. Addition of 3 ml. of concentrated hydrochloric acid to the acetic acid filtrates precipitates a blue-black solid which is washed with acetone to give 0.24 g. of the product.

## EXAMPLE 43

**Leuco-1,4-bis[2-(2-methoxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone**

5 An ethanol solution of N-(2-methoxyethyl)ethylenediamine (U.S. Pat. No. 3,454,640) reacts in the procedure of Example 15 to give the title compound.

## EXAMPLE 44

10 **1,4-Bis[2-(1,3-oxazolidin-1-yl)ethylamino]-5,8-dihydroxyanthraquinone**

A solution of 1.62 g. of 37% aqueous formaldehyde solution in 50 ml. of water is stirred overnight with 4.44  
15 g. of 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone. The resulting solid is washed with water to give the product.

## EXAMPLE 45

20 **1,4-Bis[2-(tetrahydro-1,3-oxazin-1-yl)ethylamino]-5,8-dihydroxyanthraquinone**

A solution of 1.62 ml. of 37% aqueous formaldehyde in 50 ml. of 0.4 N aqueous sodium hydroxide is stirred  
25 overnight with 5.45 g. of 1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride. The product is obtained by washing the resulting solid with water.

## EXAMPLE 46

30 **1,4-Bis[2-(1,3-oxazolidin-2-one-1-yl)ethylamino]-5,8-dihydroxyanthraquinone**

A solution of 0.020 g. of sodium in 25 ml. of methanol is stirred and heated under reflux overnight with 75 ml.  
35 of diethyl carbonate and 4.44 g. of 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone. The mixture is allowed to cool. It is stirred with 0.1 ml. of acetic acid, the solid is collected by filtration and washed with methanol to give the product.

## 40 EXAMPLE 47

**1,4-Bis[2-(1,3-oxazin-2-one-1-yl)ethylamino]-5,8-dihydroxyanthraquinone**

45 A solution of 0.48 g. of sodium in 25 ml. of methanol is stirred and heated overnight with 75 ml. of diethyl carbonate and 5.45 g. of 1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride. After the mixture cools it is stirred  
50 with 0.1 ml. of acetic acid. The solid product is collected by filtration and washed with methanol and then with water.

## EXAMPLE 48

55 **1,4-Bis[2-[di( $\beta$ -hydroxyethyl)amino]ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride**

Chloranil oxidation of 10.77 g. of the product of Example 15 by the method of Example 16 gives 11.64 g. of a dark blue solid, m.p. 216° C.

## 60 EXAMPLE 49

	<u>Preparation of 50 mg. Tablets</u>	
	Per Tablet	Per 10,000 Tablets
65	0.050 gm. 1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone	500 gm.
	0.080 gm. Lactose	800 gm.
	0.010 gm. Corn Starch (for mix)	100 gm.

-continued

Preparation of 50 mg. Tablets		Per 10,000 Tablets	5
Per Tablet			
0.008 gm.	Corn Starch (for paste)	75 gm.	
0.148 gm.		1475 gm.	
0.002 gm.	Magnesium Stearate (1%)	15 gm.	
0.150 gm.		1490 gm	

The 1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone, lactose and corn starch (for mix) are blended together. The corn starch (for paste) is suspended in 600 ml. of water and heated with stirring to form a paste. This paste is then used to granulate the mixed powders. Additional water is used if necessary. The wet granules are passed through a No. 8 hand screen and dried at 120° F. The dry granules are then passed through a No. 16 screen. The mixture is lubricated with 1% magnesium stearate and compressed into tablets in a suitable tabletting machine.

20

#### EXAMPLE 50

Preparation of Oral Suspension		Amount	25
Ingredient			
Leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxy-			
anthraquinone		500 mg.	
Sorbitol solution (70% N.F.)		40 ml.	
Sodium benzoate		150 mg.	
Saccharin		10 mg.	
Red dye		50 mg.	30
Cherry flavor		50 ml.	
Distilled water qs. ad		100 ml.	

The sorbitol solution is added to 40 ml. of distilled water and the leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone is suspended therein. The saccharin, sodium benzoate, flavor and dye are added and dissolved. The volume is adjusted to 100 ml. with distilled water. Each ml. of syrup contains 5 mg. of leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone.

40

#### EXAMPLE 51

##### Preparation of Parenteral Solution

In a solution of 700 ml. of propylene glycol and 200 ml. of water for injection is suspended 20.0 grams of 1,4-bis[3-(dimethylamino)propylamino]-5,8-dihydroxyanthraquinone dihydrochloride with stirring. After suspension is complete, the pH is adjusted to 5.5 with hydrochloric acid and the volume is made up to 1000 ml. with water for injection. The formulation is sterilized, filled into 5.0 ml. ampoules each containing 2.0 ml. (representing 40 mg. of drug) and sealed under nitrogen.

45

50

#### EXAMPLE 52

##### 1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone disuccinate salt

A mixture of 222 mg. of 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone, 118 mg. of succinic acid, and 50 ml. of ethanol is heated under reflux for 30 minutes to give the title compound.

60

#### EXAMPLE 53

##### 1,4-Bis[2-(3-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone dimalate salt

A mixture of 228 mg. of 1,4-bis[2-(3-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone,

65

## 30

134 mg. of DL-malic acid, and 50 ml. of ethanol is heated under reflux for 30 minutes to give the title compound.

5

## EXAMPLE 54

1,4-Bis[2-(2-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone diilactate salt

A mixture of 228 mg. of 1,4-bis[2-(2-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone, 120 mg. of 80% DL-lactic acid, and 10 ml. of ethanol is heated on a steam bath for 10 minutes, cooled, treated with 50 ml. of acetone and cooled to obtain the title compound.

15

## EXAMPLE 55

20	Preparation of 50 mg. Tablets	
	Per Tablet	Per 10,000 Tablets
0.050 gm.	1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	500 gm.
0.080 gm.	Lactose	800 gm.
0.010 gm.	Corn Starch (for mix)	100 gm.
0.008 gm.	Corn Starch (for paste)	75 gm.
0.148 gm.		1475 gm.
0.002 gm.	Magnesium Stearate (1%)	15 gm.
0.0150 gm.		1490 gm.

The 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride, lactose and corn starch (for mix) are blended together. The corn starch (for paste) is suspended in 600 ml. of water and heated with stirring to form a paste. This paste is then used to granulate the mixed powders. Additional water is used if necessary. The wet granules are passed through a No. 8 hand screen and dried at 120° F. The dry granules are then passed through a No. 16 screen. The mixture is lubricated with 1% magnesium stearate and compressed into tablets in a suitable tabletting machine.

45

## EXAMPLE 56

50	Preparation of Oral Suspension	
	Ingredient	Amount
1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	500 mg.	
Sorbitol solution (70% N.F.)	40 ml.	
Sodium benzoate	150 mg.	
Saccharin	10 mg.	
Red dye	50 mg.	
Cherry flavor	50 ml.	
Distilled water qs. ad.	100 ml.	

The sorbitol solution is added to 40 ml. of distilled water and the 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride is suspended therein. The saccharin, sodium benzoate, flavor and dye are added and dissolved. The volume is adjusted to 100 ml. with distilled water. Each ml. of syrup contains 5 mg. of 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride.

## 31

## EXAMPLE 57

1,4-Bis[2-(3-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone diacetate salt 5

A mixture of 228 mg. of 1,4-bis[2-(3-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone, 60 mg. of glacial acetic acid, and 50 ml. of ethanol is heated under reflux for 30 minutes to give the title compound. 10

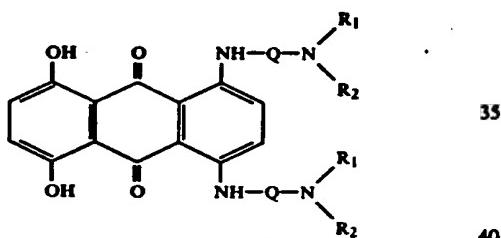
## EXAMPLE 58

1,4-Bis[2-(2-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone diacetate salt 15

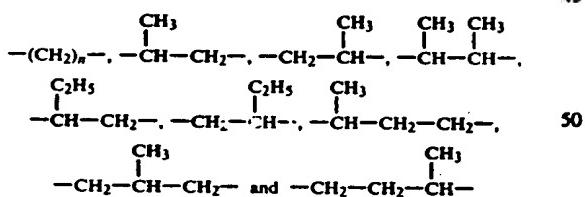
A mixture of 228 mg. of 1,4-bis[2-(2-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone, 20 60 mg. of glacial acetic acid, and 10 ml. of ethanol is heated on a steam bath for 10 minutes, cooled, treated with 50 ml. of acetone and cooled to obtain the title compound. 25

We claim:

1. A compound selected from the group consisting of those of the formula:

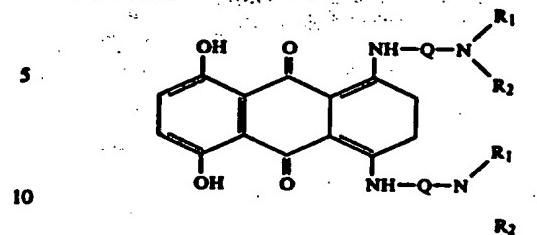


wherein Q is a divalent moiety selected from the group consisting of those of the formulae:

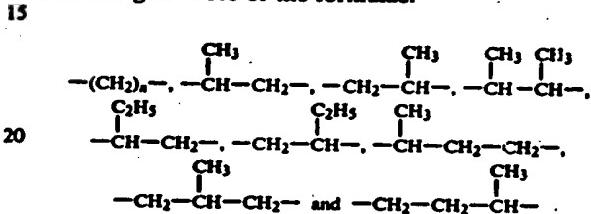


wherein n is an integer from 2 to 4, inclusive; R<sub>1</sub> and R<sub>2</sub> 55 are each individually selected from the group consisting of hydrogen, alkyl having from 1 to 4 carbon atoms and monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom 60 may not bear an hydroxy group with the proviso that R<sub>1</sub> and R<sub>2</sub> may not both be hydrogen or alkyl; and the pharmacologically acceptable acid-addition salts 65 thereof.

2. A compound selected from the group consisting of those of the formula:



**wherein Q is a divalent moiety selected from the group consisting of those of the formulae:**



- 25 wherein n is an integer from 2 to 4, inclusive; R<sub>1</sub> and R<sub>2</sub> are each individually selected from the group consisting of hydrogen, alkyl having from 1 to 4 carbon atoms and monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atoms alpha to the nitrogen atom may not bear an hydroxy group with the proviso that R<sub>1</sub> and R<sub>2</sub> may not both be hydrogen or alkyl; the tautomers thereof; and the pharmacologically acceptable acid-addition salts thereof.

30 3. An acid-addition salt according to claim 1 wherein the acid is sulfuric acid.

35 4. An acid-addition salt according to claim 2 wherein the acid is phosphoric acid.

40 5. An acid-addition salt according to claim 1 wherein the acid is hydrochloric acid.

45 6. An acid-addition salt according to claim 2 wherein the acid is hydrobromic acid.

50 7. An acid-addition salt according to claim 1 wherein the acid is sulfamic acid.

55 8. An acid-addition salt according to claim 2 wherein the acid is citric acid.

60 9. An acid-addition salt according to claim 1 wherein the acid is lactic acid.

65 10. An acid-addition salt according to claim 2 wherein the acid is malic acid.

70 11. An acid-addition salt according to claim 1 wherein the acid is succinic acid.

75 12. An acid-addition salt according to claim 2 wherein the acid is tartaric acid.

80 13. An acid-addition salt according to claim 1 wherein the acid is acetic acid.

85 14. An acid-addition salt according to claim 2 wherein the acid is benzoic acid.

90 15. An acid-addition salt according to claim 1 wherein the acid is gluconic acid.

95 16. An acid-addition salt according to claim 2 wherein the acid is ascorbic acid.

100 17. The compound according to claim 1 wherein Q is ethylene and R<sub>1</sub> and R<sub>2</sub> are both  $\beta$ -hydroxyethyl and in the aromatic free base form.

105 18. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the disuccinate salt form.

33

19. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the dihydrochloride salt form.

20. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is 3-hydroxypropyl and in the dihydrobromide salt form.

21. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is 2-hydroxypropyl and in the disuccinate salt form.

22. The compound according to claim 1 wherein Q is trimethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the diacetate salt form.

23. The compound according to claim 1 wherein Q is —CH<sub>2</sub>CH(CH<sub>3</sub>)—, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the dimalate salt form. 15

34

24. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the aromatic free base form.

25. A compound according to claim 24 in its pharmaceutically acceptable acid-addition salt form.

26. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the digluconate salt form.

27. The compound according to claim 1 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the dibenzoate salt form.

28. The compound according to claim 2 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is  $\beta$ -hydroxyethyl and in the leuco free base form.

29. The compound according to claim 2 wherein Q is ethylene, R<sub>1</sub> is hydrogen, and R<sub>2</sub> is 2-hydroxypropyl and in the leuco free base form.

\* \* \* \*

## EXHIBIT B

This brief description of the activities undertaken by the assignee of record of U.S. Patent No. 4197249 during the regulatory review period with respect to the approved product consists of two attachments. The first is a 109 page computer printout covering the period of IND No. 16-332 while the second is a 19 page computer printout covering the period of NDA No. 19-297. These two computer printouts list all submissions to, responses from, and transactions with the Food and Drug Administration during the regulatory review period.

EXHIBIT C

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

U.S. Patent No. 4197249  
Issued April 8, 1980

Inventors: Keith C. Murdock  
Frederick E. Durr

Assignee: AMERICAN CYANAMID COMPANY, One Cyanamid  
Plaza, Wayne, New Jersey 07470

Title: 1,4-Bis(Substituted-Amino)-5,8-Dihydroxy-  
anthraquinones  
and Leuco Bases Thereof

Commissioner of Patents  
and Trademarks  
Washington, D.C. 20231

SIR:

DECLARATION IN SUPPORT OF APPLICATION  
FOR EXTENSION OF TERM OF UNITED STATES PATENT  
NO. 4197249

Alphonse R. Noë hereby declares that he is  
the Manager of the Patent Law Department of the  
AMERICAN CYANAMID COMPANY; and further declares:

THAT by a resolution of the Board of  
Directors of the AMERICAN CYANAMID COMPANY (a copy of  
which is attached hereto and made a part of this  
declaration), he is authorized to execute and file with  
the United States Patent and Trademark Office such  
documents as he may deem to be necessary from time to  
time;

THAT this declaration is in support of and  
filed with the accompanying application for extension  
of the term of U.S. Patent No. 4197249;

THAT the AMERICAN CYANAMID COMPANY is the  
assignee of the record of U.S. Patent No. 4197249 by an

assignment recorded at frame 716 of reel 3654 in United States Patent and Trademark Office;

THAT he has reviewed and understands the contents of the accompanying application submitted pursuant to section D of the GUIDELINES FOR EXTENSION OF PATENT TERM UNDER 35 U.S.C. 156 as published in 1047 OG 16-20 (1984);

THAT he verily believes U.S. Patent No. 4197249 is subject to extension pursuant to section A of the hereinabove-identified GUIDELINES;

THAT he verily believes an extension of the length claimed in the accompanying application is fully justified under 35 U.S.C. 156;

THAT he verily believes U.S. Patent No. 4197249 for which the extension is being sought meets the conditions for extension of the term of a patent as set forth in section B of the hereinabove-identified GUIDELINES; and

THAT all statements made herein of his own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code.

*Alphonse R. Noë*  
Alphonse R. Noë  
1937 West Main Street  
Stamford, CT 06904-0060  
(203) 348-7331

EAC/jhr  
27962

CERTIFICATE

I, D. C. Droste, Assistant Secretary of American Cyanamid Company, a Maine corporation (the Company), hereby certify that the following is a complete and accurate copy of a resolution duly adopted by the Board of Directors of the Company at a regular meeting held on October 17, 1972, at which meeting a quorum was present and acting throughout, and that the same has not been rescinded or further amended and is now in full force and effect:

RESOLVED: That any one of the Chairman of the Board, the President, the Vice Presidents, the Treasurer, the Assistant Treasurers, the Secretary, the Assistant Secretaries, the Manager of the Patent Law Department, and the Manager of the Trademark Copyright Law Department, be, and he hereby is, authorized, in the name and on behalf of this Company, to execute such powers of attorney and other documents, and to make such affidavits, as the person executing such documents or making such affidavits may deem to be necessary or desirable, from time to time, in connection with Letters Patent or trademark registrations, and applications for Letters Patent or trademark registrations, or in connection with any opposition, nullity, revocation, infringement or cancellation proceedings relating to Letters Patent or trademark registrations and to applications for Letters Patent or trademark registrations of other parties.

I FURTHER CERTIFY that A. R. Noe is Manager of the  
Patent Law Department of this Company.

IN WITNESS WHEREOF, I have hereunto set my hand  
and affixed the seal of this Company this 1st day of  
February, 1988.



---

Assistant Secretary